

EASYCUT VEG001

UNIVERSAL WATER-MISCIBLE ESTER OIL-BASED FLUID FOR HIGH PERFORMANCE CNC MACHINING

Water-miscible ester oil-based concentrate of lubricating and cooling fluid. VEG001 allows for high performance machining of various aluminum alloys (incl. 2024, 6061, 6082, 7075, and others), as well as alloyed and unalloyed steels, cast iron, titanium, copper, and its alloys.



COMPOSITION FEATURES

- Does not contain boric acid.
- Does not contain formaldehyde.
- Does not contain mineral oil.
- Contains amines.
- Base — ester oil.

PRODUCT PROPERTIES AND ADVANTAGES

- Stable mixing of the emulsion with water hardness from 5° to 40°dH; During operation (accumulation of salts), an increase in water hardness up to 60°dH is allowed.
- High corrosion protection characteristics.
- Low foaming when using water of recommended hardness.
- Good washability (clean equipment).
- High performance machining of hard materials.
- Good compatibility with aluminum.
- High surface quality and low tool wear due to well-balanced additives
- Truly eco-friendly (renewable raw materials)

TECHNICAL DATA

- Kinematic viscosity of the concentrate at 20°C, mm²/s — 177.
- Approximate mineral oil content, % — 0.
- pH of fresh 5% emulsion: 9,3.
- Corrosion protection DIN 51360/2 - 4% — corrosion degree 0.
- **Refractometer factor**, %/°Brix — **1.3**.

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The technical data are representative values.
All recommendations are without obligation.

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of this document without prior notice.

RECOMMENDATIONS AND FEATURES

- To prepare a high-quality finely dispersed emulsion, it is recommended to use the automatic mixer device.
- For manual preparation, it is recommended to slowly add the concentrate to the water (not water to the concentrate), mixing evenly.
- The recommended concentration depends on the cutting operations and the material being processed. Turning and milling operations: light to medium duty machining from 5% | heavy duty machining from 8%.
- The concentration of the working emulsion is measured by a manual (LQ20T) or electronic refractometer. To do this, the read value is multiplied by the **refractometer factor** of **1.3**.
- EASYCUT VEG001 coolant can be used for processing of ANY aluminum and copper alloys. However, the tendency of such alloys to form spots (darkening) should be checked in advance.

COMMENTS

Minor variations in color and appearance are possible due to the raw materials chosen. However, these have no influences on the functionality of the product.

All information on safe and proper handling can be found on the MSDS.

DESIGNED IN GERMANY

SHELF LIFE AND STORAGE CONDITIONS

Stable for 12 months when stored at a temperature of 5 to 40 °C in unopened containers.